



Dart Aerospace Ltd.
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D3953-3

Job Sheet 199751



Part No: D3953-3

Job Qty: 10 pcs

Part Name: Gas Spring Stud, Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/30/19

Job Tracking No:

Due Date: 9/27/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	10 pcs	9/27/19	9/27/19	0.20	1.81	Doosan - 1		
110	QC 2	10 pcs	9/27/19	9/27/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S211993



Part: D3953-3

Job No: 199751

Serial No/Batch: S211993

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/19

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	10 pcs	9/27/19	0.00 0.00	QC 8 - 12	DAS
				QC 8 - 14	14
				QC 8 - 17	9-85
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	10 pcs	9/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC
				Packaging 3 - 24 - B4B	FP001
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	9/27/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
Part Op 100 - (Doosan Lathe) Turn as per folio FA852 & DWG DWG REV: <u>e</u> Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.750	304 SS Roundbar .750	1/2500 ft (.125 ea) <i>4.4765 x 10⁷ g</i>	100-Doosan - 1	<i>S172182</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M304R0.750	1	43	0	
Part Specifications					
Specifications could not be found.					

Plex 8/30/19 7:42 AM Dart.lajeunesse.marie

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.:

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Skid-tube Eng. (Non-AW) Small Fab Machining Prod. Eng. Coord. Finishing Large Fab Rec./Store/Packaging					
Date :	Sequence #:	QTY Affected :		MRB (QS042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							

Root Cause		FAULT CATEGORY											
☐	Operator	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	☐	☐	☐	☐	☐
☐	Manufacturing Process	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	☐	☐	☐	☐	☐
☐	Equip/Tooling	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	☐	☐	☐	☐	☐
☐	Handling/Preservation	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	☐	☐	☐	☐	☐
☐	Material	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	☐	☐	☐	☐	☐
☐	Product Improvement	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	☐	☐	☐	☐	☐
☐	Process Improvement	☐	Fit/Function	☐	Off-set/Set-up	☐		☐	☐	☐	☐	☐	☐
☐	Human Factors	Other/Details:											